

Zhechuang Technologies Material Safety Data Sheet					
I	CHEMICAL PRODUCT AND COMPANY	IX	PHYSICAL AND CHEMICAL		
	IDENTIFICATION		PROPERTIES		
II	HAZARDS IDENTIFICATION	X	STABLITY AND REACTIVITY		
III	COMPOSITION/INFORMATION	XI	TOXICOLOGICAL INFORMATION		
	ON INGREDIENTS				
IV	FIRST AID MEASURES	XII	ECOLOGICAL INFORMATION		
V	FIRE-FIGHTING MEASURES	XIII	DISPOSAL CONSIDERATIONS		
VI	ACCIDENTAL RELEASE MEASURES	XIV	TRANSPORT INFORMATION		
VII	HANDLING AND STORAGE	XV	REGULATORY INFORMATION		
VIII	EXPOSURE CONTROLS/PERSONAL	XVI	OTHER INFORMATION		
	PROTECTION				

I. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Trade Name : ABS-101

Usage : Stereolithographic component for complex tooling systems

Company : Ningbo Zhechuang Technologies Co., Ltd.

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II. HAZARDS IDENTIFICATION

May cause sensitization by skin contact. Avoid contact with eyes, skin and clothing. Do not handle or empty in presence of flammable vapor. Keep container closed. Use with adequate ventilation. Wash thoroughly after handling.

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

III. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature

Mixture of acrylate oligomers and epoxy resin

Hazardous components

Chemical Name	Concentration[%]	Chemical Name	Concentration[%]
Acrylate Oligomers	10.0-50.0	Antimony Compounds	1.0-10.0
Epoxy Resin	10.0-80.0	Photoinitiator	1.0-10.0

IV. FIRST AID MEASURES

Inhalation : Move to fresh air.

Call a physician immediately.

Eye contact : Rinse immediately with plenty of water for at least 15 minutes.

If eye irritation persists, consult a specialist.

Skin contact: Wash off immediately with soap and plenty of water.

If skin irritation persists, call a physician.

Ingestion : Immediately give plenty of water (if possible charcoal slurry).



Do not induce vomiting. Obtain medical attention.

V. FIRE-FIGHTING MEASURES

Suitable extinguishing media Water spray.

Carbon dioxide (CO₂).

Foam.

Dry powder.

Extinguishing media which

must not be used for safety reasons

High volume water jet.

Special protective

equipment for fire-fighters

Further information

Wear self-contained breathing apparatus and protective suit.

Burning produces obnoxious and toxic fumes. Carbon oxides.

VI. ACCIDENTAL RELEASE MEASURES

Environmental precautions Do not allow material to contaminate ground water system.

Prevent product from entering drains.

Methods for cleaning up Sweep up and shovel into suitable containers for disposal.

VII. HANDLING AND STORAGE

Handling

Advice on safe handling Provide sufficient air exchange and/or exhaust in work rooms.

Ensure adequate ventilation.

Handle and open container with care.

Storage

Further information on storage

conditions

Keep away from food, drink and animal feeding stuffs.

Keep container tightly closed.

Storage hazard class Huntsman

Advanced Materials

Keep at temperatures between 2 and 40 °C. Storage class 12, Liquids, not dangerous

VIII. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Antimony Compounds : 0.5 mg/m^3 Other Components None Established

Personal protective equipment

Respiratory protection In case of insufficient ventilation wear suitable respiratory equipment.

Filter type AX-P2 (organic vapours, particles)

Eye protection Tightly fitting safety goggles.

Face-shield.

Hand protection Material of gloves for long term application (BTT>480 min):

Butyl rubber

Ethyl Vinyl Alcohol Laminate (EVAL)

Material of gloves for short term/splash application:

Nitrile rubber Neoprene rubber

Use gloves approved to relevant standards.



Suitability and durability of a glove is dependent on usage, e.g.

frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers.

Skin and body protection : Protective suit.

Safety shoes.

Protective measures : Keep away from sources of ignition - No smoking.

Avoid contact with skin, eyes and clothing.

IX. PHYSICAL AND CHEMICAL PROPERTIES

Form : Liquid

Colour : Opaque White

Density : 1.12 g/cm3 at 30 °C Water solubility : Insoluble at 20 °C

Note: practically insoluble Immiscible at 20 ℃

Miscibility with water

Viscosity, dynamic : $> 176 \text{ mPa s at } 25 \text{ }^{\circ}\text{C}$

X. STABLITY AND REACTIVITY

Conditions to avoid : Note: Take necessary action to avoid static electricity discharge.

Materials to avoid : Strong acids and strong bases.

Strong oxidizing agents.

Hazardous decomposition products : Carbon oxides. Burning produces obnoxious and toxic fumes

XI. TOXICOLOGICAL INFORMATION

Eye irritation Skin : Moderate eye irritation rabbit irritation : Moderate skin irritation rabbit dermal

Sensitization : Causes sensitization. guinea pig

dermal

XII. ECOLOGICAL INFORMATION

Elimination information (persistence and degradability)

Biodegradability : Result: Not readily biodegradable.

Ecotoxicity effects

Further information on ecology

Additional ecological information : Avoid subsoil penetration.

Prevent product from entering drains. Do not contaminate surface water.

XIII. DISPOSAL CONSIDERATIONS

Product : Must be incinerated, when in compliance with local regulations.

Container : Empty containers can be landfilled after cleaning.

Contaminated packaging : None Established



XIV. TRANSPORT INFORMATION

Land transport

ADR:

Regulation: Not dangerous goods

RID:

Regulation: Not dangerous goods

Sea transport *IMDG:*

Regulation: Not dangerous goods

Air transport *IATA-DGR:*

Regulation: Not dangerous goods

XV. REGULATORY INFORMATION

Labelling according to EEC Directive

Labelling required

Symbol(s) : Xi Irritant

R-phrase(s) : R43 May cause sensitization by skin contact.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic

environment.

S-phrase(s) :S28 After contact with skin, wash immediately with plenty of soap and water.

S37/39 Wear suitable gloves and eye/face protection.

Avoid release to the environment. Refer to special instructions/safety data sheets.

Contains epoxy constituents. See information supplied by the manufacturer.

Exceptional labeling of

special preparations

: Antimony Compounds

Hazardous components which

must be listed on the label

National legislation

Water contaminating class

Notification status

: EINECS yes

: 2 water endangering

The formulation contains ELINCS substances.

: TSCA yes : DSL yes : AICS no : KECI (KR) no : ENCS (JP) no

XVI. OTHER INFORMATION

MSDS Creation Date : 2017/07/20

MSDS Revision : A

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